

Pneumatic bender 33-0



33-0 foot-operated bender is pneumatically powered for faster and easier batch production of identical shapes with high repetitional accuracy. It is equipped with a precision measuring instrument for settings down to 0,10 mm.

The maximum capacity is 50,00 mm high x 4 pt thick medium hard steel rules.

Figure below shows tools supplied with the bender.

The bender can also be supplied without pneumatics.

Dimensions

Height	1210 mm
Length	520 mm
Width	520 mm
Weight	70 kg

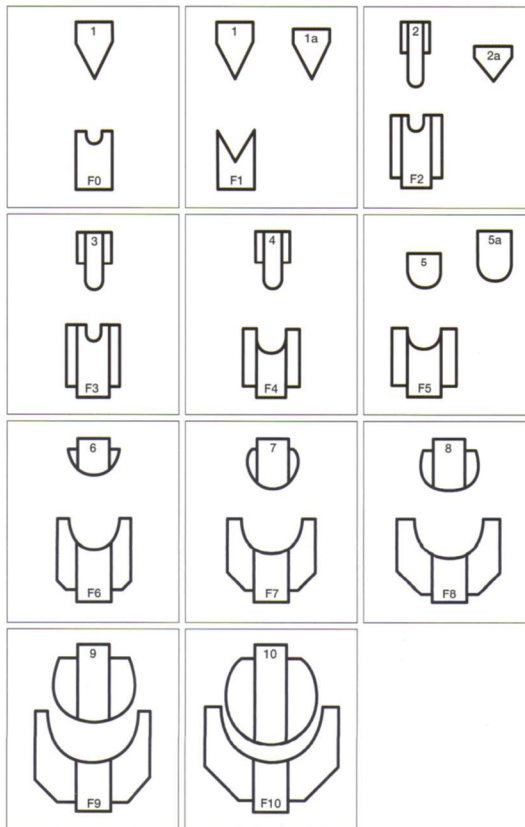
Extra accessories

Digital caliper

Tool No. Radius, mm

F0-1	0.35
F1-1-1a	0.5
F2-2-2a	1.5
F3-3	2.0
F4-4	2.5
F5-5-5a	3,5
F6-6	4.5
F7-7	6.0
F8-8	7.5
F9-9	9.5
F10-10	12.0

Bending tool range



Operating instructions

The first angle is bent, after which the necessary setting adjustments are made. Identical bendings can then be carried out by pressing the pneumatic pedal. The ingenious tools fastener permits a rapid change of tools which means considerable time savings. Do not overload the machine. For bending 3 pt rules take a female tool with one number higher than the male tool and for 4 pt two numbers higher. Lubricate weekly with thin oil.

 **Wahlquist**

AB Wahlquists Verkstäder, Box 1065, SE-581 10 Linköping, Sweden
Phone +46 13 25 24 00, Fax +46 13 25 24 10, E-mail dieproducts@wahlquist.se, www.wahlquist.se